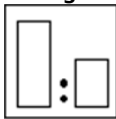
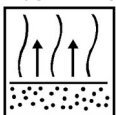


Technical Datasheet

Description	VALUE-PRO Waterborne Basecoat is an easy to use waterborne basecoat.			
Products	Basecoat Colour: Thinner:	VP100-xxxx VALUE-PRO Waterborne Basecoat VP830-2020 VALUE-PRO Normal Thinner		
Substrates	VALUE-PRO 2K Primer Surfacer Existing Paintwork in sound condition			
Preparation		P360 or finer (dry)		P800 (wet)
Precleaning	Panel Wipe VP829-2390, should be used on substrate before application of Value Pro- Waterborne Basecoat. (Refer to TDS VP829-2390_V)			
Mixing 	VALUE-PRO Waterborne Basecoat VP-xxxx VALUE-PRO Thinner VP830-2020 Pot Life (with Thinner):		By volume: 1 Part 0.1 – 0.3 Parts 3 months	
Application 	HVLP/Compliant gun:	Fluid Tip 1.3 – 1.4 mm, Air pressure – normally 1.8 – 2.0 bar (26 – 29 psi), refer to spraygun manufacturers information. Final metallic control coat, 1.2 – 1.5 bar (18 – 22 psi).		
Coats 	Single coats to coverage followed by a light coat at reduced pressure for best metallic control. (Solid Colour Basecoat does not require final light coat). Thoroughly clean spraygun with tap water after using VALUE-PRO Waterborne Basecoat.			
Flash Time 	10 - 15 minutes between coats at 20°C (<50% Humidity) or until fully matt. The flash time between coats can be reduced by the use of air blowers.			
Drying 	20 – 30 minutes at 20°C (<50% Humidity) or until fully matt before application of clearcoat			

Process Notes

Blending Process:

Normally no additional products are needed to achieve an effective blend. Using normal ready-for-use thinned paint simply extend into the prepared surrounding area using low pressure, with an arcing motion and without triggering off.

Clearcoat:

VALUE-PRO UHS Clearcoats are recommended for use over **VALUE-PRO** Waterborne Basecoat.

Clean up equipment immediately after use, using **VALUE-PRO** MS Thinner or another suitable solvent.

Dispose of waste in accordance with applicable regulations.

VOC Information

The EU limit value for this product (product category: IIB.d) in ready to use form is max. 420g/litre of VOC. The VOC content of this product in ready to use form is max. 420g/litre.

Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.

These products are for professional painting only, and are not to be used for purposes other than those specified.

The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information please refer to the Material Safety Data Sheet.

September 2013

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