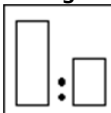
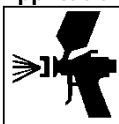
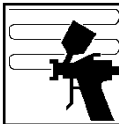
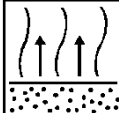
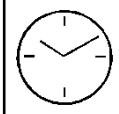


Technical Datasheet



Description	VALUE-PRO® SR Clearcoat, VP390-4040, is a two component, high solids acrylic urethane, scratch resistant clearcoat suitable for panel repairs and complete resprays.		
Products	Clearcoat: Hardeners:	VP390-4040 <i>Value-Pro</i> SR Clearcoat VP315-3709 <i>Value-Pro</i> HS Hardener Fast	
Surface Preparation	See Basecoat Technical Data Sheet. Note: Maximum basecoat flash-off time before application of VP390-4040 SR Clearcoat is 24 hours. If left longer, scuff thoroughly and apply additional basecoat. Go over the basecoat surface with a suitable tack-rag immediately before application of VP390-4040 SR Clearcoat.		
Mixing 	<i>Value-Pro</i> SR Clearcoat VP390-4040 <i>Value-Pro</i> HS Hardener Fast VP315-3709 Pot Life:		By volume: 2 Parts 1 Part 2 - 3 Hours
Application 	Conventional gun: HVLP/Compliant gun:	Fluid Tip 1.4 – 1.6mm, Air pressure 50 psi (3.5 bar) at the gun Fluid Tip 1.2 – 1.4mm, Air pressure – refer to spraygun manufacturers information	
Coats 	2 coats (50 – 60 microns dry film)		
Flash Time 	5 – 10 minutes between coats at 20°C		
Drying 	Air Dry at 20°C Force Dry:	Dust Free: Polish/Into Service Handleable Tape Free 50°C Polish/Into Service	30-60 mins 12 hours (overnight) 4 hours 8 hours 20 - 30 minutes 2 hours after full cooling
Process Notes Clean up equipment immediately after use, using <i>Value-Pro</i> MS Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			
VOC Information The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840g/litre of VOC. The VOC content of this product in ready to use form is max. 840g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.			

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