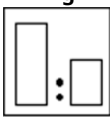
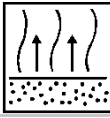


Technical Datasheet



Description	VALUE-PRO® UHS Clearcoat, VP390-4050, is a modern, high solids low VOC clearcoat. Ideal for multi panel and overall repainting.		
Products	Clearcoat: Hardeners:	VP390-4050 Value-Pro UHS Clearcoat VP315-3750 Value-Pro UHS Fast Hardener (Up to 18°C) VP315-3751 Value-Pro UHS Standard Hardener (18 – 30°C) VP315-3752 Value-Pro UHS Slow Hardener (30°C -)	
Surface Preparation	Specifically designed for application over waterborne basecoat. Refer to the data sheet for the basecoat colour used. Note: Maximum basecoat flash-off time before application of VP390-4050 UHS Clearcoat is 24 hours. If left longer, scuff thoroughly and apply additional basecoat. Go over the basecoat surface with a suitable tack-rag immediately before application of VP390-4050 UHS Clearcoat.		
Mixing	 Value-Pro UHS Clearcoat VP390-4050 Value-Pro UHS Hardener VP315-37xx Pot Life:		By volume: 2 Parts 1 Part 1 - 2 Hours
Application	 Conventional gun: HVLP/Compliant gun:	Fluid Tip 1.3 – 1.6mm, Air pressure 50 psi (3.5 bar) at the gun Fluid Tip 1.2 – 1.4mm, Air pressure – refer to spraygun manufacturers information	
Coats	 2 coats Apply 1 medium fully flowing coat, flash off Apply 1 full coat. (50 – 60 microns dry film)		
Flash Time	 5 – 10 minutes between coats at 20°C		
Drying	 Air Dry at 20°C: Force Dry:	Dust Free: Handleable Tape Free Polish/Into Service: 60°C with VP315-3750/3751 Polish/Into Service:	40-75 mins 6-8 hours 12-16 hours 16-20 hours 30 minutes When cool
Process Notes Clean up equipment immediately after use, using Value-Pro MS Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			
VOC Information The EU limit value for this product (product category: IIB.d) in ready to use form is max. 420g/litre of VOC. The VOC content of this product in ready to use form is max. 420g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.			

